

American Thread table UNC - UNF

60° Flank angle

Thread Inch	Thread dia- meter in mm	Threads per Inch UNC	Threads per Inch UNF
No. 0	1,52	-	80
No. 1-64	1,85	64	72
No. 2-56	2,18	56	64
No. 3-48	2,51	48	56
No. 4-40	2,84	40	48
No. 5-40	3,18	40	44
No. 6-32	3,5	32	40
No. 8-32	4,17	32	36
No. 10-24	4,83	24	32
No. 12-24	5,49	24	28
1/4"-20	6,35	20	28
5/16"-18	7,94	18	24
3/8"-16	9,53	16	24
7/16"-14	11,11	14	20
1/2"-13	12,7	13	20
9/16"-12	14,23	12	18
5/8"-11	15,88	11	18
3/4"-10	19,05	10	16
7/8"-9	22,23	9	16
1"-8	25,4	8	12
1 1/8"-7	28,57	7	14
1 1/4"-7	31,75	7	12
1 3/8"-6	34,92	6	12
1 1/2"-6	38,1	6	12
1 3/4"-5	44,45	5	12
2"-4,5	50,8	4,5	12
2 1/4"-4,5	57,15	4,5	12
2 1/2"-4	63,5	4	12